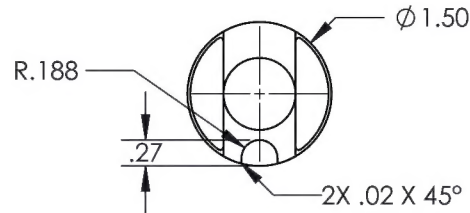


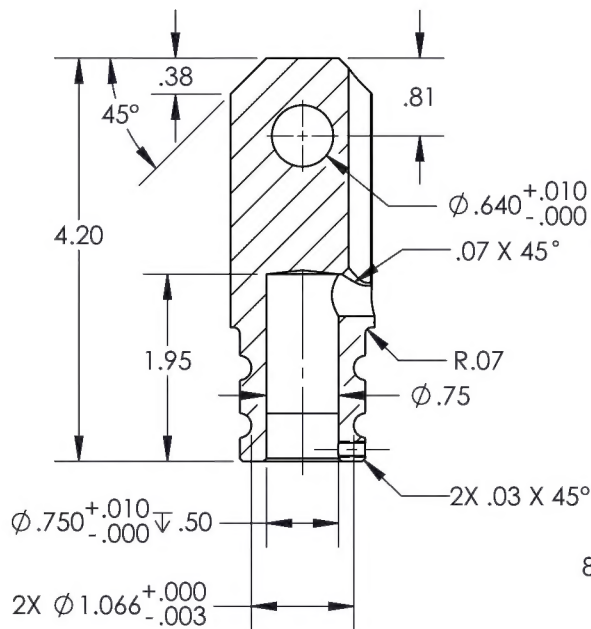
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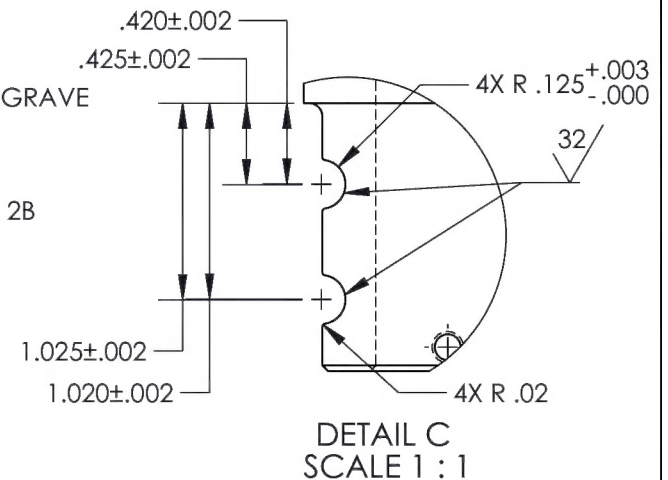
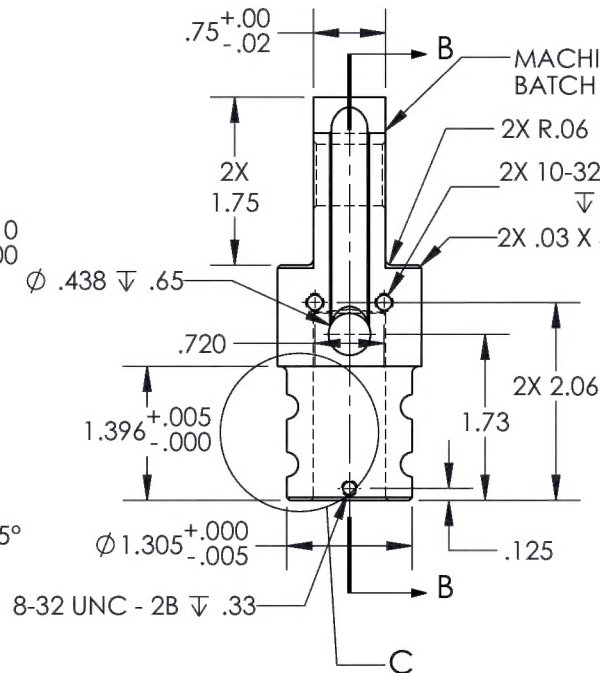
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7		AS DRAWN BY CANAM	8/24/2012		
8		ADDED MISSING .750 DIM, ADDED DEPTH .500 TO Ø.750	11/14/2012	JAG	
9		DELETED .02 X 45° FROM TOP, ADDED DRILL POINT DETAIL AND (1.99) DIM.	8/6/2013	RJC	GE
10	16-0084	REMOVED DIMS .981, .976, .381, .376. ADDED DIMS .420±.002, .425±.002, 1.020±.002, 1.025±.002, CH'D DIM WAS 1.75 IS 2X 1.75, WAS Ø1.066+-.000/-0.003 IS 2X Ø1.066+-.000/-0.003, WAS .750 IS .75+-.00/-0.02, CH'D MATERIAL, WAS S.S. 17-4 PH, IS S.S. 17-4 H1150/H1075.	7/18/2016	SM	JAG
11	17-0027	CH'D DIM'S WAS .375 IS .38, WAS Ø.750 +.010/-0.000 ∇.500 IS Ø.750 +.010/-0.000 ∇1.95, WAS R.069 IS R.07, WAS 2X .030 X 45° IS 2X .03 X 45°, WAS 2X 10-32 UNF -2B ∇.500 IS 2X 10-32 UNF -2B ∇.50, WAS 8-32 UNC -2B ∇.328 IS 8-32 UNC -2B ∇.33, WAS 4X R.015 IS 4X R.02, DELETED DIM'S 1.95, Ø.750. ADDED NOTE MACHINE ENGRAVE BATCH #.	2/1/2017	RJC	JAG
12	17-0146	CH'D DIM WAS Ø.750 +.010/-0.000 ∇1.95 IS Ø.750 +.010/-0.000 ∇.50. DELETED DIM (1.99). ADDED DIM'S 1.95, Ø.75.	6/20/2017	RJC	JAG



UNDER REVIEW
URF 19-1308 19.12.16 (SAD)



SECTION B-B



DETAIL C
SCALE 1 : 1

DART AEROSPACE	
TITLE LOWER END	
DWG NO. SWA3-200	REV 12
MAT'L S.S. 17-4, H1150/H1075 HEAT TREAT FINISH SPEC DRAWN BY: CANAM CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE 1:2	DATE 5/16/2006
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			SWA3-200	1	LOWER END	S.S. 17-4, H1150/H1075		